

Amendments To The Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 through 23 (Cancelled)

24. . (New Claim) A one-way valve assembly for a fuel tank filler neck comprising:

- (a) a tubular shell having a valve seating surface formed about one end thereof and a portion on the end opposite said one end and adapted for insertion in the end of an existing filler neck;
- (b) a moveable valve member disposed for pivotal movement with respect to said one end of said tubular shell;
- (c) a spring operative for biasing said valve member to a position closed on said valve seating surface; and,
- (d) a flexible annular seal disposed to seal between said valve member and said valve seating surface, said valve member having deflector surfaces thereon operable to provide a camming action for effecting said pivotal movement of said valve member and operable, upon insertion of a siphon hose into said tank filler neck, for preventing said tube as it effects said pivotal movement and passes further into said filler neck from contacting said annular seal.

25. (New) The assembly defined in claim 24, wherein said valve member is mounted on said spring for limited lost motion for self-alignment with said valve seating surface.

26. (New) The assembly defined in claim 24, wherein said annular seal is attached to said valve member for movement therewith.

27. (New) The assembly defined in claim 24, wherein said spring comprises a torsion spring with a coil portion thereof received in a slot formed in the tubular shell.
28. (New) The assembly defined in claim 24, wherein said tubular shell is formed of plastic interspersed with electrically conductive material for facilitating discharge of accumulated static electrical charge.
29. (New) The assembly defined in claim 24, wherein said valve member includes a pair of arms extending therefrom with end portions thereof pivotally engaging said tubular shell.
30. (New) A method of making a one-way valve assembly for a fuel tank filler neck comprising:
- (a) forming a tubular member with a valve seating surface about one end thereof and forming a portion on the end opposite said one end adapted for insertion in the end of an existing filler neck;
 - (b) disposing a valve member for pivotal movement with respect to said one end of said tubular member;
 - (c) biasing said valve member with a spring toward a position closed on said valve seating surface;
 - (d) disposing a flexible annular seal between said valve member and said valve seating surface; and,
 - (e) forming deflector surfaces on said valve member and upon insertion of a siphon hose in said tubular member camming said end of said hose against said deflector surfaces and effecting said pivotal movement and preventing contact of said hose against said annular seal as said hose is further inserted.
31. (New) The method defined in claim 30, wherein said step of disposing a flexible annular seal includes disposing the seal on said valve member for pivotal movement therewith.